

AMENDED CLAIMS

Claims 1-7 (canceled).

Claim 8 (currently amended) The method of making a lint-free anti-static wiper/tack cloth, comprising the steps of providing a substrate, the substrate being a roll of knitted fabric made from a synthetic filament, unwinding the roll and passing the substrate through a bath containing a solvent and an alkyl quaternary ammonium salt and being resin free, the solvent containing 40% to 75% water, 5% to 20% isopropyl alcohol and 2% to 10% propylene glycol, squeezing the substrate under high pressure between two rollers wherein approximately 2,500 pounds of total force is applied to the rollers to remove excess chemicals, passing the substrate through an oven at elevated temperatures approximately 40 feet per minute and at a temperature between approximately 280°F to 350°F, for curing the wiper/tack cloth, wherein the tack cloth is not pressure sensitive and cutting the substrate into desired lengths such that the substrate becomes anti-static and additionally will capture dirt and dust particles.

Claims 9-12 (canceled).

Claim 13 (original) The method of claim 8, wherein the wiper/tack cloth is cut by a heated tool which cuts and seals the wiper/tack cloth to eliminate loose fibers.

Claims 14-25 (canceled).